

Hot rolling

01. Wire rod. Hot rolling

Billets are deformed by hot rolling with oval-round-shaped cylinders to get a wire rod coil. The diameter of the wire rod goes from 5.5 mm minimum, to 41.5 mm maximum.

02. Profiles. Hot rolling

The billet is hot deformed in the same way but this time, to get profiles (angles), round bars over 41.5 mm, and flat bars.